

Date: Thursday, 30/10/2008 8:09:23 AM  
User: Melanie Fauteux

# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN
Job Number	: 43092		
Estimate Number	: 13468		
P.O. Number	:	Part Number	: PB6743001155
This Issue	: 30/10/2008 S.O. No. :	Drawing Number	: B6743001 PAGE24
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B1
Previous Run	: 41906	Material	:
Written By	:	Due Date	: 06/11/2008 Qty: 20 Um: Each
Checked & Approved By	: <u>MF 08-10-30</u>		
Comment	: Est Rev:A 08-07-17 new issue DD verified by:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0250	303 Round Bar 0.250"
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Comment: Qty.: 0.0770 f(s)/Unit Total : 1.5393 f(s)  
303 SS Round bar .250  
batch: 14 107129 → 24" 08/11/01 ✓

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL  
Turn as per Dwg B67-43001  
Dwg Rev: B1 08/11/01 ✓

(22 pcs)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE 08/11/01 ✓

(22 pcs)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

20 08/11/01 (22)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: ST 2447

08/11/03 (22)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN

Job Number: 43092

Part Number: PB6743001155

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/03 *HF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08/11/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

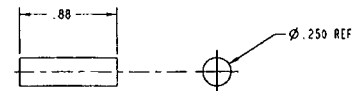
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

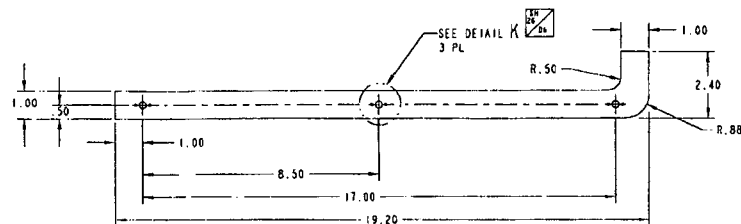
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

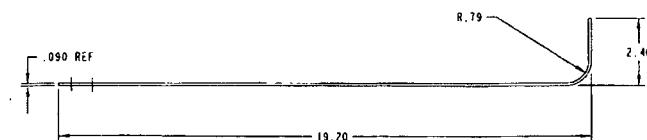
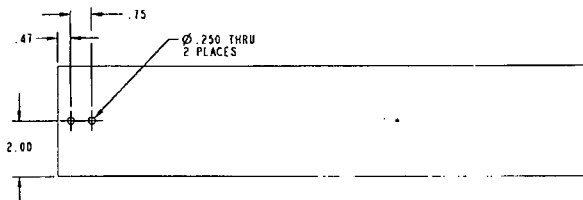
RELEASED  
OFF 01-20



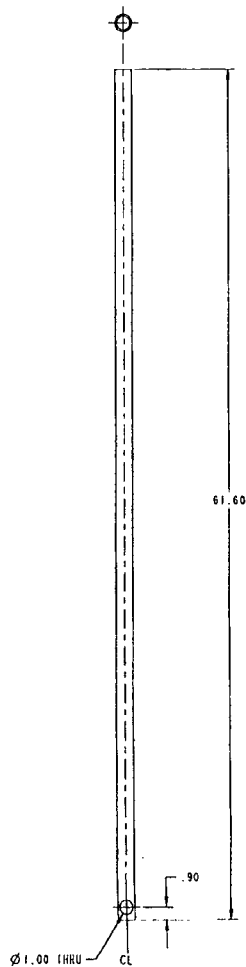
① -155 PIN  
MATERIAL: .250 RND, 303 SS  
AN55640 COND A  
SCALE 2.000



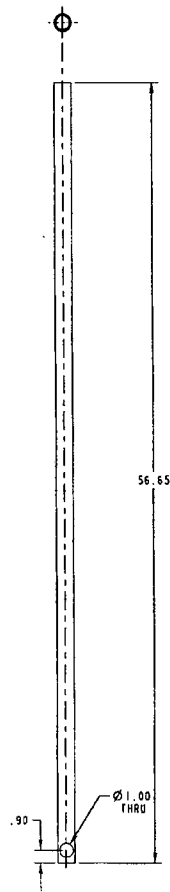
④ -149 SIDE PLATE  
MATERIAL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500



② -147 SUPPORT PLATE  
MATERIAL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500



① -255 INNER TUBE  
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/S  
SCALE 0.250



④ -259 INNER TUBE  
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/S  
SCALE 0.250

nd 43092

PREMIER AVIATION, INC.  
2000 Aviation Parkway, Grand Prairie, Texas 75002  
DATE: CODE: IDENT: NO: DIM: NO: REV:  
DISUV8 B67-43001 8f  
SCALE: 1:1 SHEET: 28 OF 25

ORIGINAL

